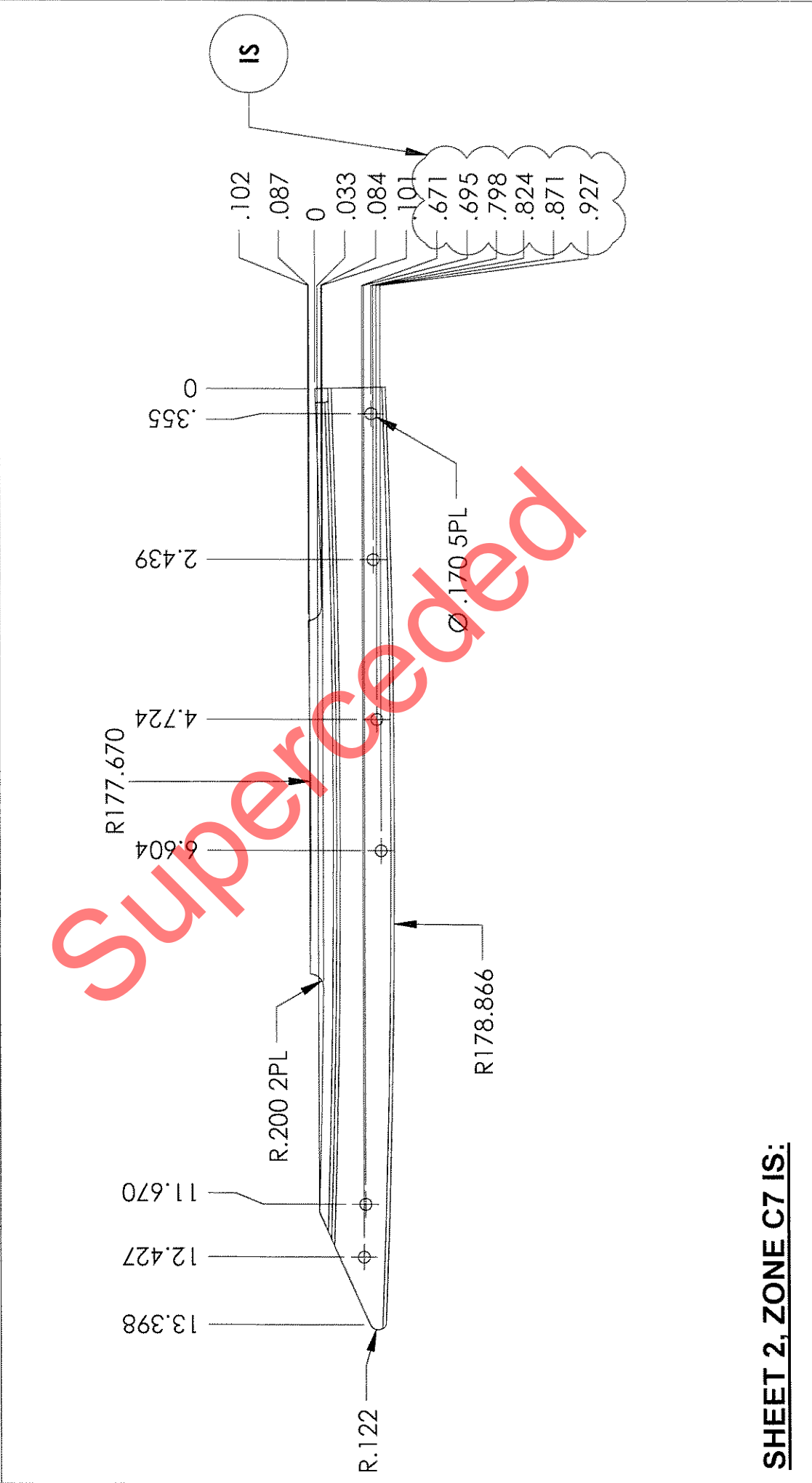


ENGINEERING CHANGE NOTICE NO.		03932		SHEET 1 OF 1	
DWG NO.	647.9800	REV:	NC	PREPARED BY	B. PETERS
DATE:		06/13/13			
EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.					
DWG TITLE: MOUNTING ASSY					
APPROVED BY:	ENGR	MFG	QC	EFF. CURRENT ORDER	
REASON: REVISED HOLE DIMENSIONS TO FIT NEXT ASSY.					
TRANSACTION CODES (TC): A-ADD R-REVISE C-CREATE D-DELETE					



SHEET 2, ZONE C7 IS:

DOCUMENTS EFFECTED:	<input type="checkbox"/> MDL	<input type="checkbox"/> INSTALL INSTRUCTIONS	<input type="checkbox"/> ICA	<input type="checkbox"/> FMS	<input type="checkbox"/> BOM
CHANGE CATEGORY	<input type="checkbox"/> MAJOR	<input checked="" type="checkbox"/> MINOR			
DER REVIEW REQUIRED	<input type="checkbox"/> YES	<input checked="" type="checkbox"/> NO			

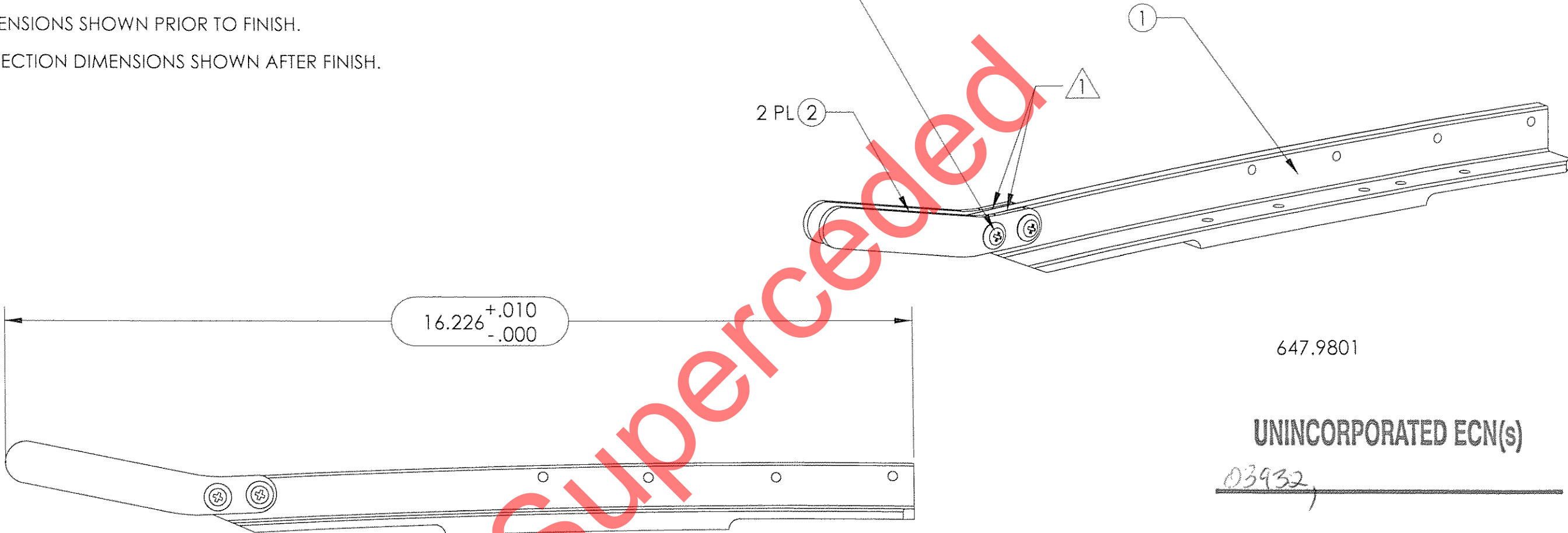
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE: PR1		
N/C	INITIAL RELEASE	06-21-10	P BRAVO

NOTES:

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J, TYPE I, CLASS N.
- 3 APPLY F/N 6 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1 UPON ASSEMBLY.
4. DIMENSIONS SHOWN PRIOR TO FINISH.
5. INSPECTION DIMENSIONS SHOWN AFTER FINISH.

2 PL 3
4 PL 4
2 PL 5



647.9801

UNINCORPORATED ECN(s)

03932

	A/R	6	601.2764	RTV	LOCTITE 598	
	2	5	601.1541	LOCKNUT	MS21042L08	
	4	4	601.3135	WASHER	NAS1149FN816P	
	2	3	601.3201	SCREW	MS27039-0815	
	2	2	647.9811	PLATE	1	2
	1	1	647.9810	MOUNTING RAIL	1	2
			647.9801	MOUNTING TEE ASSY	1	2
	.9801	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST			
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR) 06-21-10	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
647.8900			DRAWN BY D.SCHUR			
			CHECKER P. BRAVO			
			DRAWING APPROVAL P. BRAVO 06-21-10			
			CONTRACT NO.	MOUNTING ASSY		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE B	CAGE CODE 07MZ6	DWG. NO. 647.9800
				SCALE NONE	REV. N/C	SHEET 1 OF 3

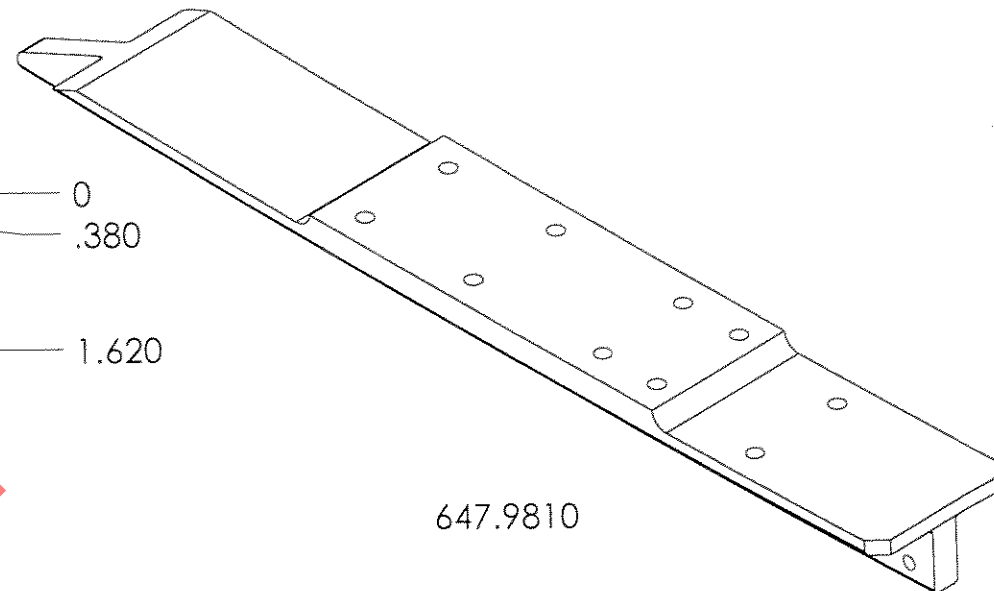
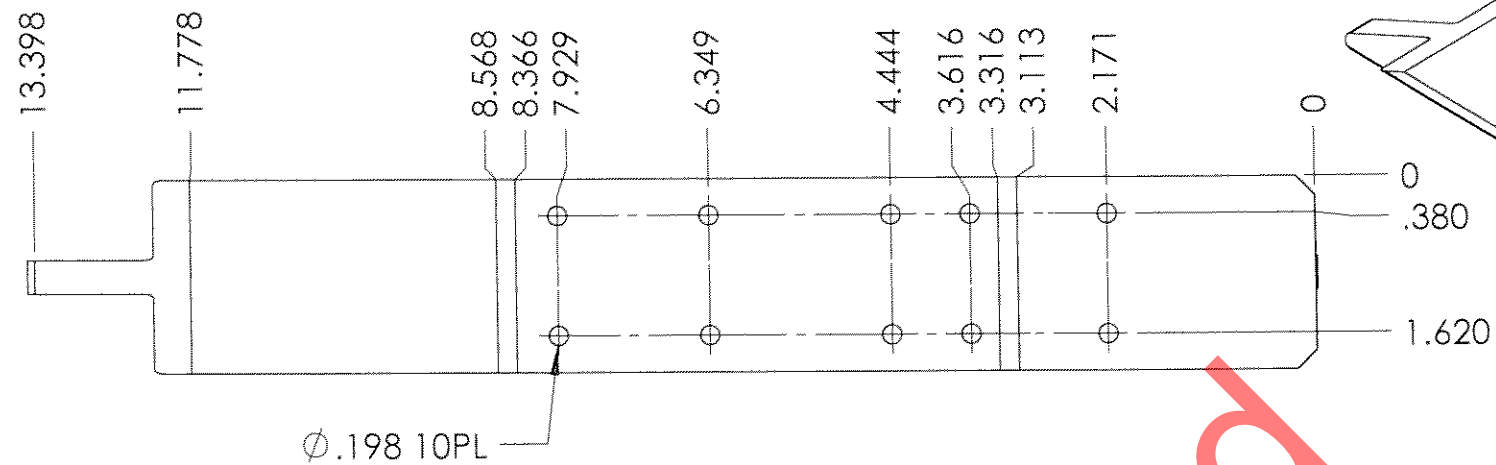
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A

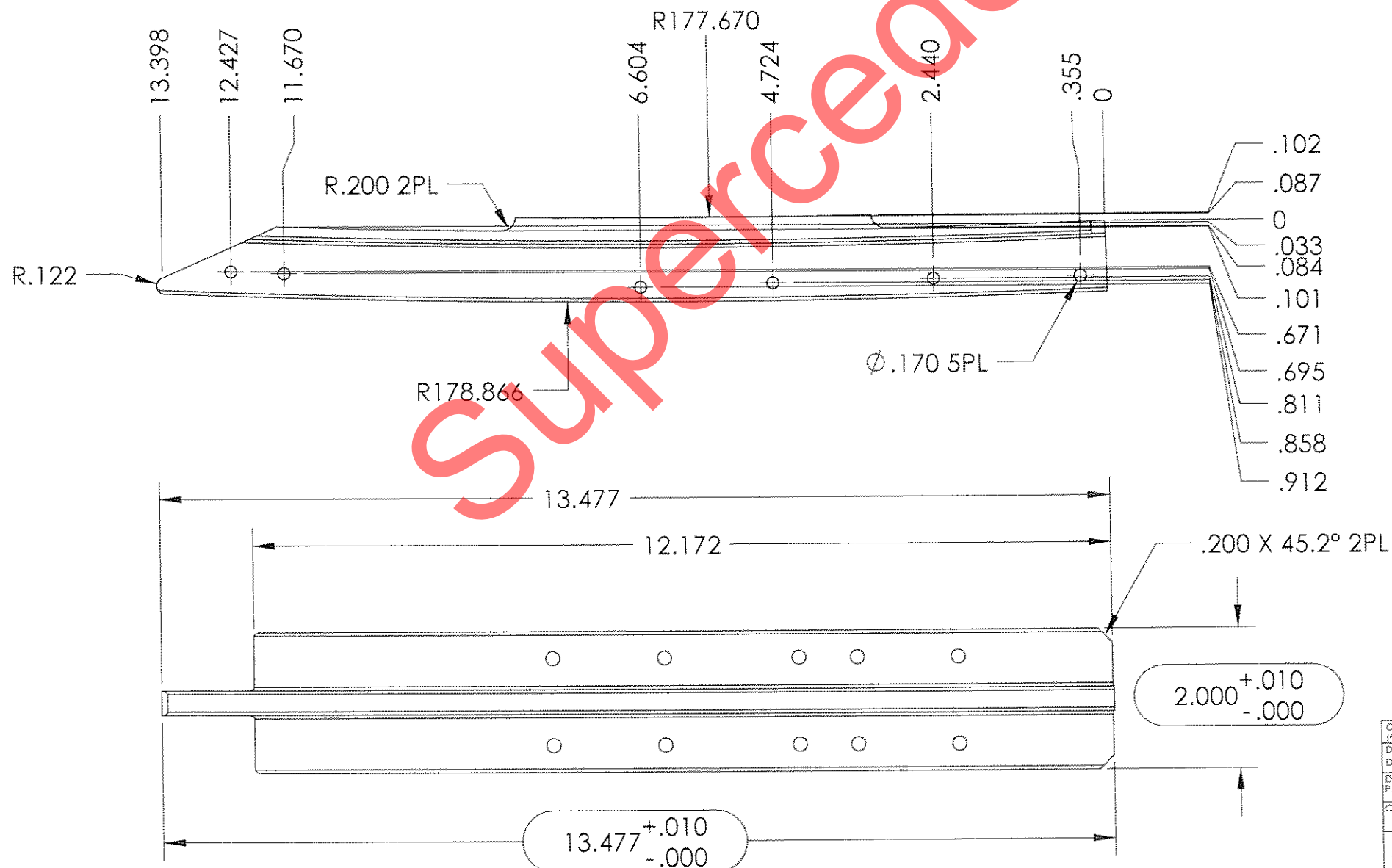
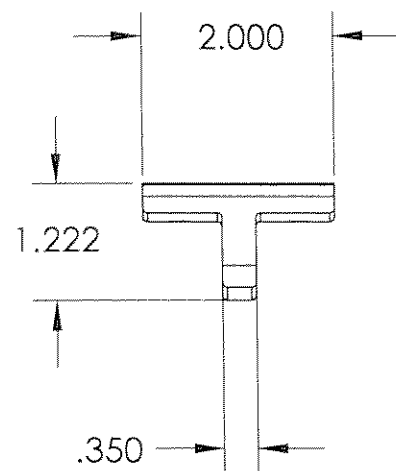
B

C

D

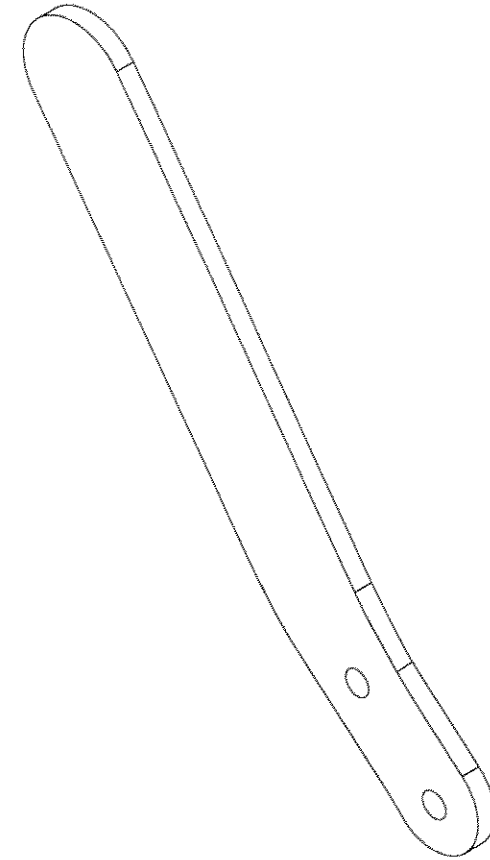
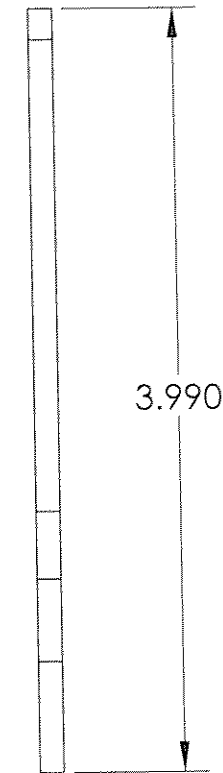
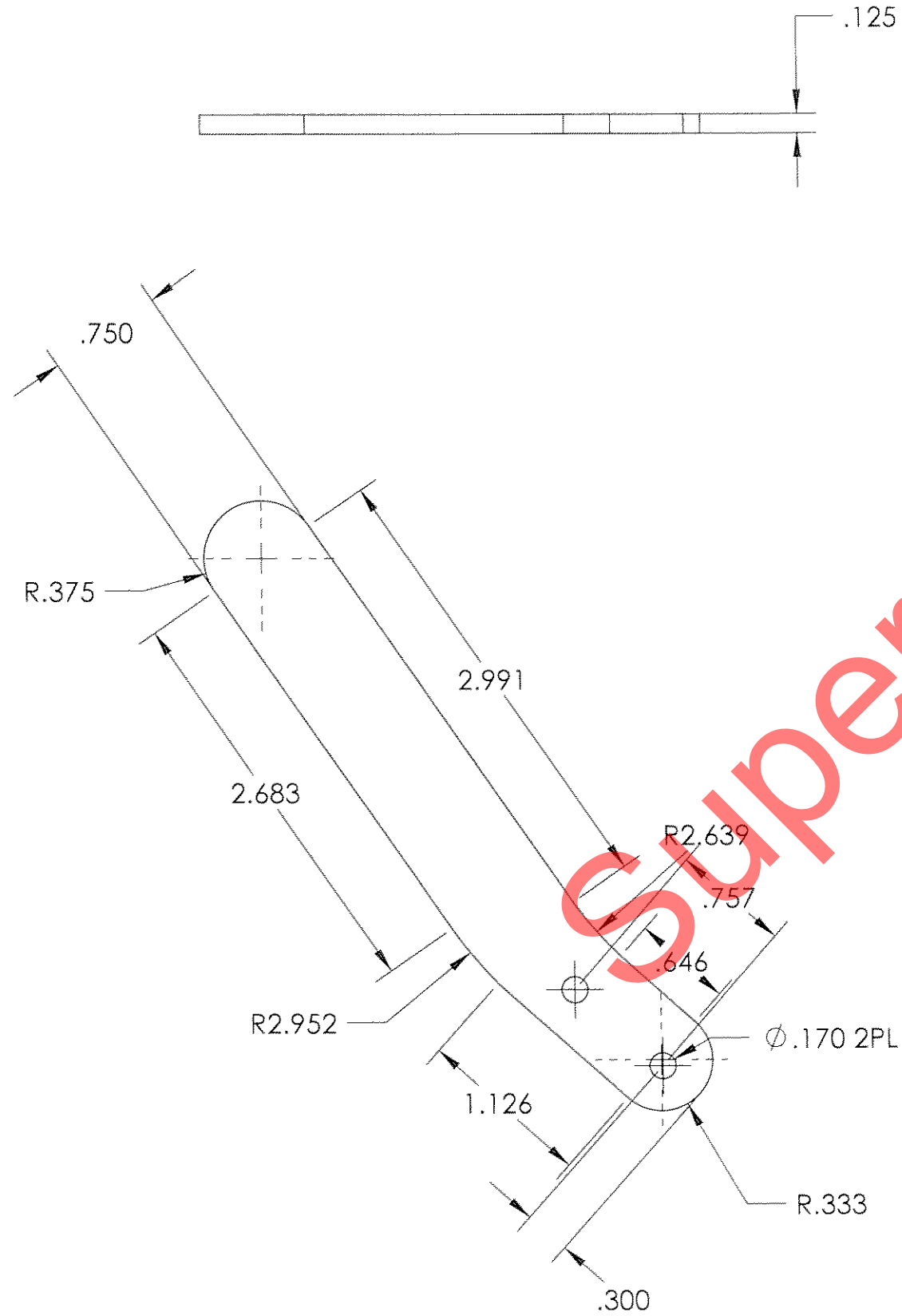


647.9810



ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES	
DRAWN BY D SCHUR		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKER P. BRAVO		MOUNTING ASSY	
DRAWING APPROVAL P. BRAVO			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm 5^\circ$		SIZE B	REV N/C
		CAGE CODE 07MZ6	DWG. NO. 647.9800
		SCALE: NONE	
		SHEET 2 OF 3	

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647.9811

ORIGINAL DATE (MO-DA-YR) 06-21-10		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
DRAWN BY D.SCHUR	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO					
CONTRACT NO.		MOUNTING ASSY			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE	CAGE CODE	DWG. NO	REV.
		B	07MZ6	647.9800	N/C
		SCALE: NONE			SHEET 3 OF 3